

8

7

6

5

4

3

2

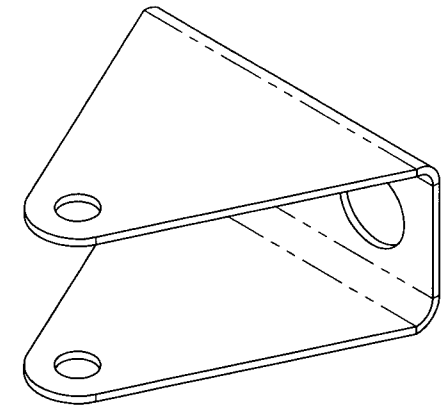
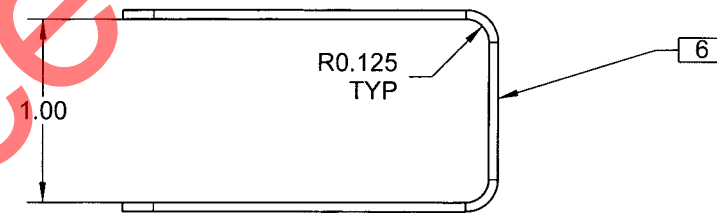
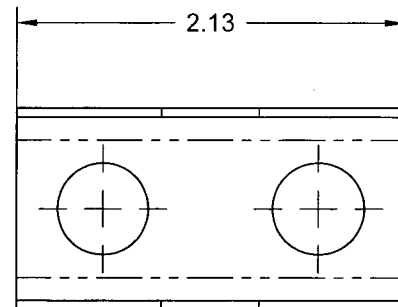
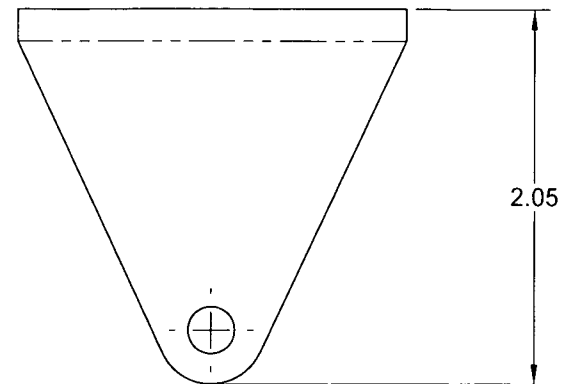
1

D

C

B

A



D

C

B

A

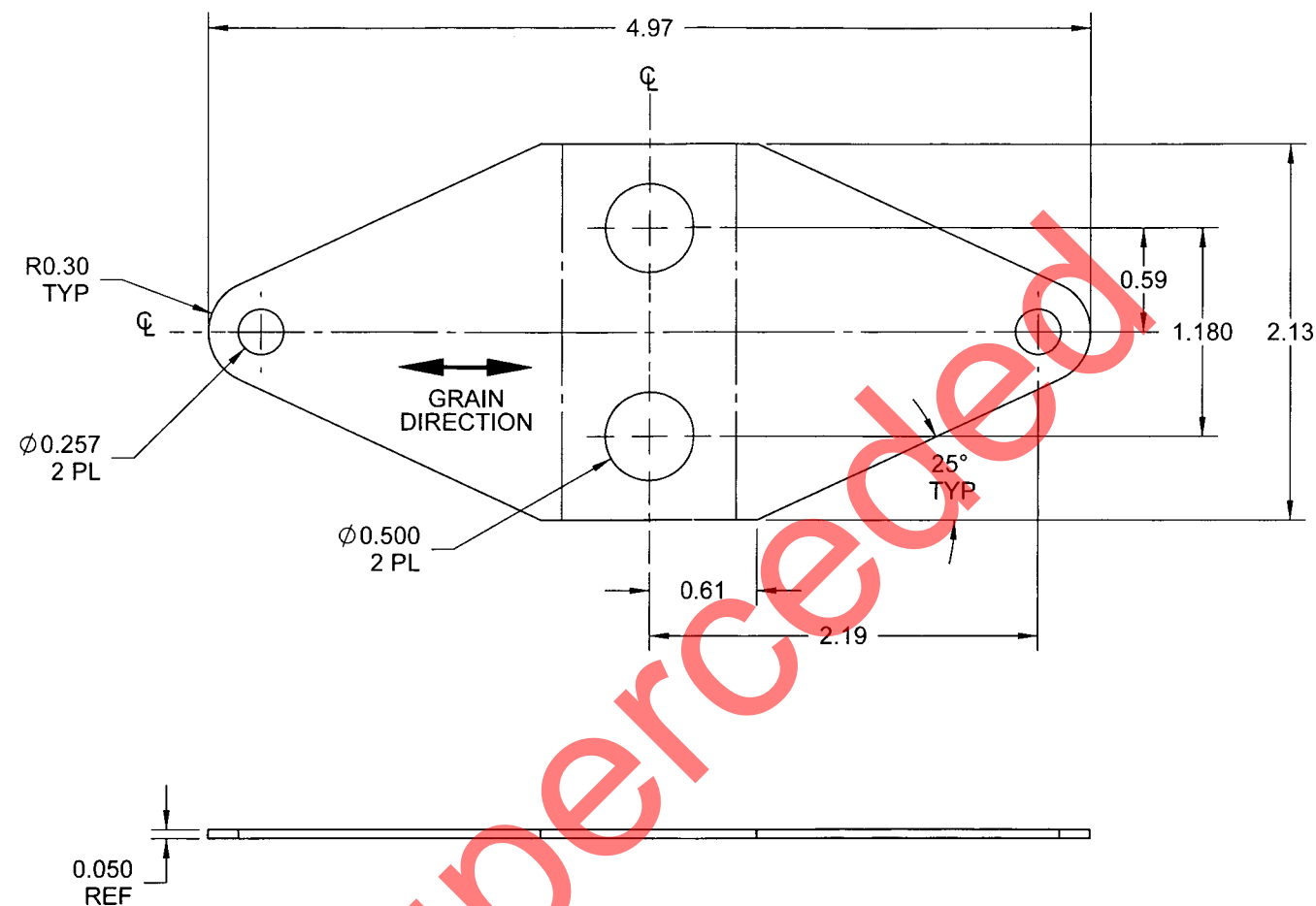
**D3928-1 BRACKET**  
MADE FROM D3928-1F

**RELEASED**  
8/10/17

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3928-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.03 lbs

A	NEW ISSUE	<del>PH</del>	09.04.01
REV.	DESCRIPTION		DATE
DESIGN	<del>PH</del>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	<del>PH</del>		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	EE	D3928	SHEET 1 OF 2
APPROVED	<del>PH</del>	TITLE	SCALE
DE APPR.	<del>PH</del>	BRACKET	NTS
DATE	09.04.01	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



**D3928-1F BRACKET FLAT PATTERN**

**RELEASED**  
09/08/11

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.050)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

DESIGN	05	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	05		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	EE	D3928	SHEET 2 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	U	BRACKET	NTS
DATE	09.04.01	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	